



Geon™ Vinyl Rigid Molding M3220

Rigid Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• High Impact Resistance		
Uses	• Fittings		
Agency Ratings	• NSF STD-14	• NSF STD-61	
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.37	1.37	ASTM D792
Spiral Flow	18.0 in	45.7 cm	
Molding Shrinkage - Flow	2.0E-3 to 5.0E-3 in/in	0.20 to 0.50 %	ASTM D955
PVC Cell Classification	15453	15453	ASTM D1784
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	420000 psi	2900 MPa	ASTM D638
Tensile Strength ² (Yield)	7400 psi	51.0 MPa	ASTM D638
Tensile Elongation ² (Break)	25 %	25 %	ASTM D638
Flexural Modulus	410000 psi	2830 MPa	ASTM D790
Flexural Strength	11800 psi	81.4 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
32°F (0°C), 0.125 in (3.18 mm), Injection Molded	2.0 ft-lb/in	110 J/m	
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	14 ft-lb/in	750 J/m	
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D)	79	79	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.250 in (6.35 mm)	151 °F	66.1 °C	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	395 to 400 °F	202 to 204 °C

Notes

¹ Typical values are not to be construed as specifications.

² Type I, 2.0 in/min (51 mm/min)